



SPECIALIST IN TURNKEY PROJECTS  
**SHOT BLASTING**  
**LIQUID PAINTING**  
**POWDER COATING**

World-class innovation,  
World-wide impact:  
Exceptional products  
and Services globally



## India's No. 1 Brand in Turnkey Projects for Shot Blasting, Liquid Painting & Powder Coating Systems

Krishna Group, established in 2004, is a pioneering force in shot blasting and painting manufacturing, recognized for its top-notch products and services worldwide.

Our expertise in turnkey projects reflects our unwavering commitment to excellence. With a vision to become the leading authority in India's shot blasting manufacturing industry, we are driven by innovation and an unyielding dedication to our customers.

### "Global Reach: Our Sales Network and International Presence"

With a strong presence in major Indian cities and a global footprint spanning the USA, Mexico, Middle East, Europe, Australia, Africa, Russia, and numerous other regions, Krishna Group operates seamlessly through dedicated teams and trusted distributors.



# Krishna Shot Blasting India Private Limited



## Krishna Group In Numbers

250	40	6 M\$
Employees	Engineers Team	Capital
1200	2,00,000 sq. ft.	6000+
Clients	Production Area	Installations

**Revolutionizing Surfaces, Engineering the Future:  
India's Pinnacle in Turnkey Excellence for  
Shot Blasting & Painting Systems  
"Epitome of Quality"**

Krishna Shot Blasting : A Unit of KRISHNA Group -  
"Precision in Surface Enhancement"

Our success is a testament to the dedication and expertise of our team. We take immense pride in our diligent professionals, a talented group of intellectual engineers, and well-trained experts who form the backbone of our operations. Their unwavering commitment to excellence, innovative thinking, and technical prowess enable us to deliver cutting-edge solutions to our valued customers consistently.

## About Company

Krishna Shot Blasting India Private Limited, established in 2004 by our esteemed Managing Director, Mr. Badri Narayan Malviya, is a testament to trust, honesty, innovation, and quality.

With over 25 years of industry experience and a mechanical engineering degree from MBM Government College, Mr. Malviya's unparalleled expertise and visionary leadership have been instrumental in shaping KSB into a thriving and dynamic enterprise.

KSB stands as a distinguished leader in the industrial machinery sector, offering an extensive range of specialized equipment including shot blasting machines, advanced paint booths, precision powder coating systems, high-efficiency baking ovens, robust airless machines, and versatile air-operated cabinet machines.

Celebrated globally for our cutting-edge, high-performance products, KSB consistently delivers exceptional quality and innovation across all our offerings.

With 6000+ installations, manufacturing 300+ machines annually and 2 manufacturing plants, Our team of 40+ on-field service engineers and 250+ skilled workforce ensures prompt support.

KSB serves clients across 15+ countries, offering quality products, best deals, and on-time service. Recognized for superior shot blasting solutions, painting systems, and comprehensive equipment, KSB serves both Indian and global markets effectively.

## Celebrating 20+ years in Shot Blasting & Painting System

"we've perfected the art of Shot Blasting & Painting Systems. Join us as we continue to lead, innovate, and transform surfaces for another 20 years and beyond."

## Compliance & Standards

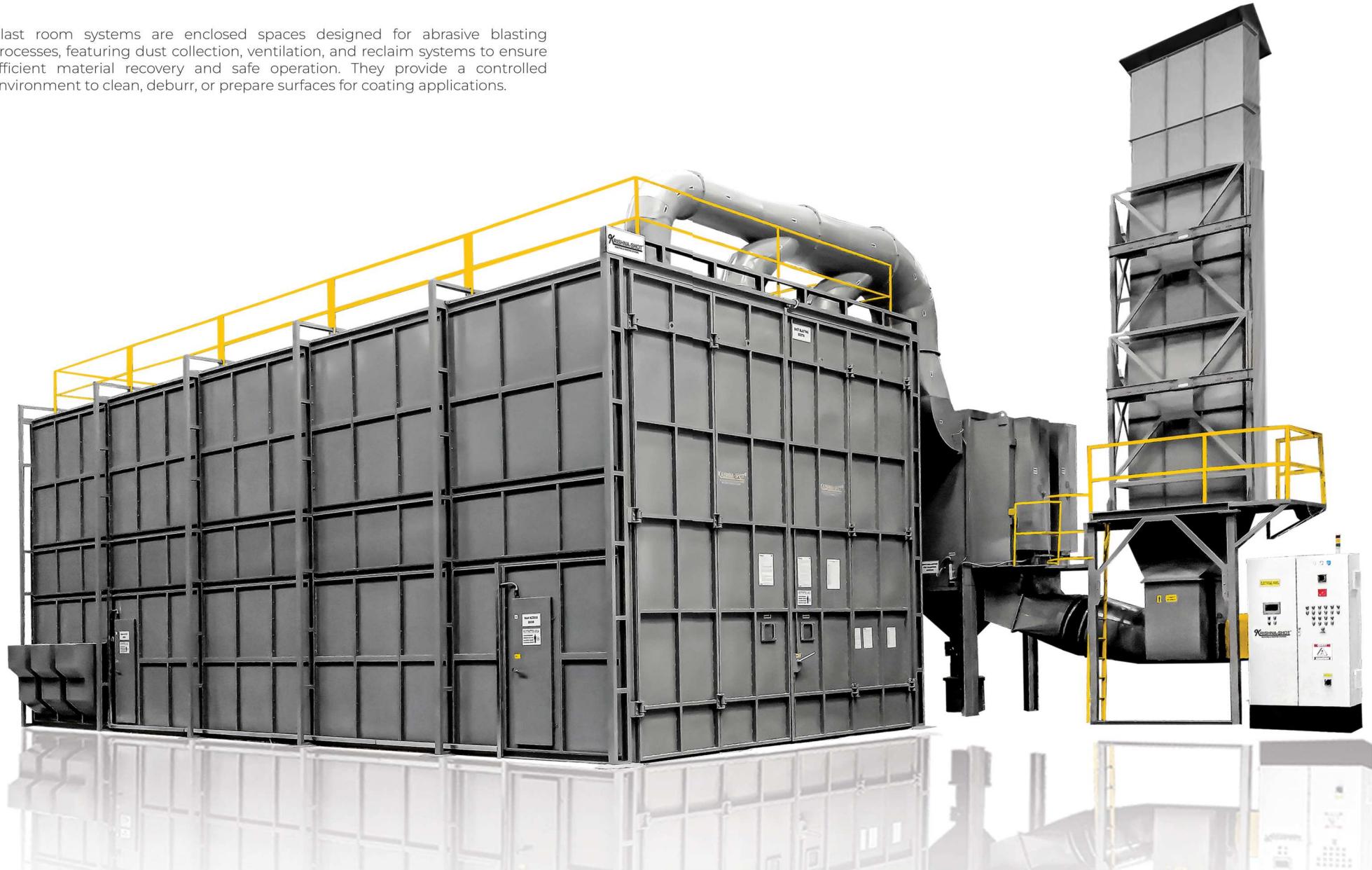
ISO 9001-2015  
Certificate of REGISTRATION  
CE Marking for compliance with European safety standards.

## Beyond Precision, Beyond Perfection: A Symphony of Engineering Mastery in Shot Blasting and Painting Systems

Where Innovation Crafts Quality and Excellence Defines Us.

# Blast Room Systems

Blast room systems are enclosed spaces designed for abrasive blasting processes, featuring dust collection, ventilation, and reclaim systems to ensure efficient material recovery and safe operation. They provide a controlled environment to clean, deburr, or prepare surfaces for coating applications.



## Blast Room System with Cartridge / Cyclone Dust Collector

In a blast room system, abrasive blasting is performed in a controlled enclosure to clean or prepare large components. The dust and spent media generated are extracted through a powerful ventilation system. When equipped with a cartridge dust collector, fine dust is filtered through high-efficiency cartridges that capture microscopic particles. Alternatively, a cyclone dust collector uses centrifugal force to separate heavier particles before they reach a secondary filter or exhaust.



### Cartridge / Cyclone Dust Collector

**Cartridge Dust Collector:** Uses filter bags or cartridges and cleans them with bursts of compressed air. It's efficient for fine dust, with minimal maintenance, but has high initial costs and needs a reliable air source.

**Cyclone Dust Collector:** Separates dust from air using centrifugal force. It handles large volumes and coarse particles well, requires less maintenance, but is less effective for fine dust and may need more space.



Cyclone Dust Collector

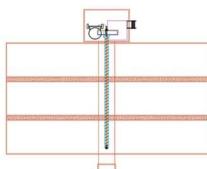
Cartridge Dust Collector

### Screw Conveyor Systems

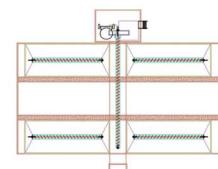
A screw conveyor system is a type of mechanical conveyor used to move bulk materials from one point to another. It consists of a helical screw, known as the auger, enclosed within a tube or trough.

#### Types of Screw Conveyors:

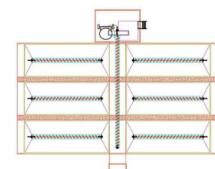
1. **Single Screw Conveyor:** Features one helical screw within a single trough or pipe, ideal for transporting materials over short distances or at moderate angles.
2. **H-Shaped Screw Conveyor:** Includes two or more parallel screws mounted in a trough shaped like an "H," used for high-capacity and high-volume material handling.
3. **Full Floor Screw Conveyor:** A type with a screw that extends across the entire length of the conveyor's floor, often used for evenly distributing material along the full width of the conveyor.



Single Screw



H-Shape Screw



Full Floor Screw

### Abrasive Blasting Machine with Safety Gear

A portable abrasive blasting machine is used for surface cleaning and preparation, featuring a compact design for ease of mobility. It includes safety gear such as a helmet, gloves, and protective clothing to ensure operator safety during use.



Portable Blaster (P7 - 1001 R)

### Recessed Hopper with Bucket Elevator

Incorporates recessed hoppers within the floor to funnel spent abrasives into a conveyor system, combining storage and transport efficiently.



### Slit Opening Blast Room System

A Slit Opening Blast Room allows long or continuous parts to pass through a narrow, sealed opening for blasting. The slit is lined to prevent abrasive escape, while internal blast nozzles clean the surface as the part moves through. This design ensures efficient blasting, media control, and operator safety.



### Work Car (Trolley) Manual/ Motorised

In shot blasting, work cars (trolleys) move workpieces through the blasting zone and can be manual or motorized. Manual trolleys are cost-effective for light loads, while motorized ones handle heavier items with greater efficiency and control. Selection depends on load, usage frequency, facility size, and maintenance needs.



Manual Trolley



Motorised Trolley

### Overhead Conveyor & Hoist System

An overhead conveyor system in shot blasting moves workpieces through processing stages using rails, trolleys, and a drive mechanism. Types include chain, roller, and power & free systems, offering efficient, space-saving material handling. A hoist system lifts or lowers loads using rope or chain, powered manually or by electric/pneumatic sources for easy transport.



Over Head Conveyor



Hoist System

# Paint Booth System

A paint booth system is an enclosed, ventilated, and filtered area for spray painting vehicles or objects, ensuring a controlled environment for high-quality paint application. It enhances safety, efficiency, and regulatory compliance.



## Dry Paint Spray Booth System

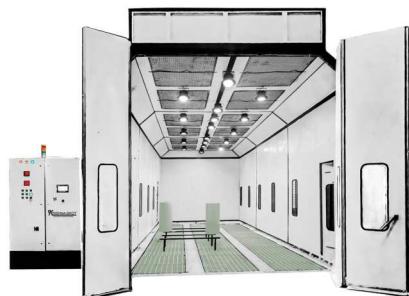
The Liquid Paint Spray Booth operates by drawing in fresh air through filters, creating a clean environment for painting. The workpiece is placed inside the booth, and liquid paint is applied using spray guns. Overspray and paint particles are captured by exhaust filters or a water curtain system, while fans extract the contaminated air to maintain visibility and air quality. This process ensures smooth paint application, operator safety, and environmental compliance.



### Types of Paint Booth Systems and Their Working Mechanisms:

#### Vertical Down Draft Paint Booth System

In a Vertical Down Draft Paint Booth, clean filtered air enters from the ceiling and flows vertically downward over the workpiece. This airflow pattern pushes overspray and contaminants straight down into a floor-level exhaust system or grated pit. The exhaust system, equipped with dry filters or a water scrubber, captures paint particles and fumes. This setup ensures even airflow, minimizes contamination, and provides a clean, high-quality finish while protecting the operator and maintaining environmental safety.



#### Semi Down/ Side Draft Paint Booth System

In a Semi Down or Side Draft Paint Booth, filtered air enters from the upper front portion of the booth and flows diagonally or sideways over the workpiece toward exhaust filters located along the side or rear lower walls. This airflow pattern helps direct overspray and fumes away from the operator and out of the booth. It provides a balance between airflow efficiency and cost, offering cleaner finishes and a safer working environment, especially for medium-sized operations.



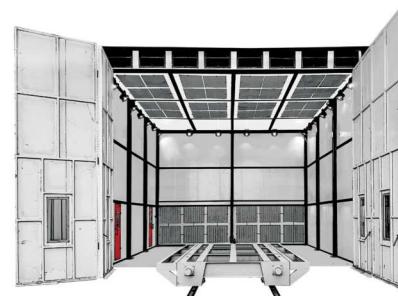
#### Exhaust Blower System

The exhaust blower in a paint booth removes paint fumes, overspray, and airborne particles by drawing air through filters or a water curtain. It maintains clean airflow, ensures operator safety, and supports proper ventilation. In pressurized booths, it balances airflow with the intake system to prevent contamination.



#### End Draft Paint Booth System

In an End Draft Paint Booth, clean filtered air enters from the front or top front of the booth and flows horizontally over the workpiece toward the rear exhaust filters. As paint is sprayed, overspray and fumes are carried by the airflow directly into the rear exhaust system. This design ensures effective removal of airborne particles, maintains visibility, and protects the operator, making it suitable for small to medium-sized jobs with moderate finishing requirements.



#### Paint Booth Trolley System

The Paint Booth Trolley System is designed for smooth and efficient movement of components in and out of the paint booth. It features a rail-mounted trolley with fixtures to securely hold parts during painting and curing. Built with heat-resistant materials, it can operate through high-temperature ovens. This system is ideal for batch coating of panels, cabinets, and heavy fabricated structures.



#### Pressurized Painting Cum Baking Booth

A Pressurized Painting Cum Baking Booth combines painting and curing in one enclosed, controlled environment. During painting, filtered air is pushed into the booth under positive pressure to prevent dust entry, ensuring a clean finish. Overspray is captured by exhaust filters. After painting, the booth switches to baking mode, where heaters raise the internal temperature to cure the paint. The airflow and temperature are regulated automatically, ensuring uniform drying, improved finish quality, and faster production.



# Turnkey Project of Blast Room, Powder Coating & Baking Oven

## Turnkey Project Installed in Ammann Industry

Krishna Shot successfully completed a turnkey project for Ammann Industry, providing a customized shot blasting solution that enhanced productivity, efficiency, and quality. The seamless installation and advanced technology integration have significantly optimized Ammann Industry's operations.

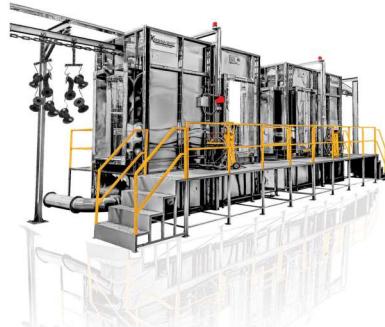
### Continuous Hanger Blast Room System

A Continuous Hanger Blast Room System is designed for automated surface cleaning and finishing of items in a production line. It consists of a blast room, a conveyor hanger system, blast wheels or nozzles, and an abrasive media recovery system.



### Continuous Hanger Powder Coating System

This System applies powder coating to items as they move on a conveyor through pre-treatment, coating, and curing stations. It includes a coating booth, curing oven, and powder reclaiming system for efficient and consistent finishing.



### Continuous Hanger Baking System

This is used for curing or baking coatings, paints, or finishes applied to items. Items are hung on a conveyor and move through a controlled oven where they are heated to set or cure the coatings, ensuring uniform treatment and efficient processing.



A turnkey project in the shot blasting industry delivers a fully integrated and operational setup, including design, installation, and commissioning of equipment.

## Blast Room, Paint Booth & Baking Oven System



# Turnkey Project of Blast Room & Paint Booth System

**KRISHNA-SHOT®**  
BLASTING & PAINTING SYSTEMS

Blast Rooms & Paint Booth for Army Vehicles



Blast Rooms & Paint Booth With Shutter Door for Easy Handling



A turnkey project in the shot blasting industry delivers a fully integrated and operational setup, including design, installation, and commissioning of equipment.

Retractable Spray Booth System



Blast Room Paint Booth for Medium Size & High Quality Jobs



# Airless Turbine Machine

An Airless Turbine Machine, or wheel blasting machine, uses high-speed rotating wheels to propel abrasive media onto surfaces for cleaning or surface preparation. This method is efficient for large-scale applications.



## Tumblast Type Shot Blasting Machine

The Tumblast Type Shot Blasting Machine is used for batch cleaning of small to medium-sized parts like castings and forgings. Components are loaded into a rotating drum, where they tumble continuously to expose all surfaces. High-speed blast wheels direct abrasive media onto the moving parts, ensuring thorough cleaning. The system includes media recovery and dust collection for efficient, clean, and cost-effective operation. An optional loader cabinet is provided for easy and safe material handling during the loading process.



TUMBLAST SHOT BLASTING MACHINE



TUMBLAST  
SINGLE WHEEL  
ARRANGEMENT



TUMBLAST  
DOUBLE WHEELS  
ARRANGEMENT

### Specification For our Standard Models

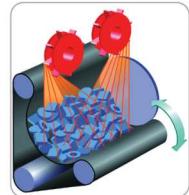
S.No.	MODEL	KSB-TB-150	KSB-TB-250	KSB-TB-500
1	Work Load Capacity - Max Volume	2	5	10
2	Work Load capacity - Max Weight	150	250	500
3	Max Weight of each work piece	8	15	35
4	Turbine size(Hp)	7.5 HP	10 HP	15 HP
5	Dust Collector capacity (Cfm / Hp)	1200 / 3	2000 / 5	3000 / 7.5
6	No. of Filter Area(Sq. Mtr)	30	40	60
7	Air Purging Arrangement	Auto	Auto	Auto
8	Total Power Consumption	16.5 HP	25 HP	30 HP

### Key Features

- Batch-Type Operation – Ideal for cleaning small to medium-sized components.
- Tumbling Action – Ensures uniform exposure of all surfaces during blasting.
- High-Efficiency Blast Wheel – Powerful and energy-efficient for fast cleaning.
- Durable Belt or Drum – Heavy-duty rubber or steel construction for long life.
- Abrasive Recovery System – Automatic media recycling with magnetic and rotary separation.
- Dust Collector Unit – Ensures clean, pollution-free operation.
- Compact Design – Space-saving layout suitable for any production floor.
- Low Maintenance – Simple design with easy access for servicing.



TUMBLAST MACHINE WITH LOADER CABINET



Blasting Process



Dust Collector



Continuous Tumbler  
Chamber



Loader Cabinet &  
Belt Conveyor



Before Blasting



After Blasting

### Optional Features

- Automatic Loader/Unloader System – For quick and effortless material handling.
- Soundproof Enclosure – Reduces noise levels for operator comfort.
- Control Panel with PLC & HMI – For advanced process monitoring and automation.
- Wear-Resistant Liners – Extra protection for high-abrasion areas inside the cabinet.
- Additional Dust Collector Capacity – For high-dust applications or extended use.
- Variable Frequency Drive (VFD) – For adjustable drum or wheel speed.
- Custom-Sized Drum or Belt – Tailored for specific part sizes or weights.
- Online Abrasive Level Sensor – Monitors and maintains optimum media quantity.
- Safety Interlocks and Alarms – Enhanced operator protection and system monitoring.

## Paver Block Shot Blasting Machine

A Paver Block Shot Blasting Machine is designed to texture the surface of concrete paver blocks for an aesthetic, anti-slip finish. Paver blocks are placed on a conveyor that moves them through the blasting chamber. High-speed blast wheels throw abrasive media onto the block surface, chipping away the top layer to expose natural aggregates. The system includes an abrasive recovery and dust collection unit to ensure continuous, clean operation.

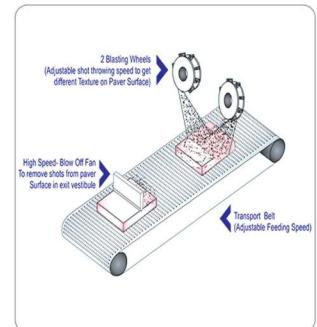


### Specification For our Standard Models

S.No.	DESCRIPTION	KSB - PV - 300	KSB - PV - 600
1	Passage Opening (mm)	350 x 200 mm	650 x 200 mm
2	Belt Width	300 mm	400 mm
3	Turbine Size(D x W) & HP	305 x 63/5 HP	395 x 63/10 HP
4	Dust Collector Capacity	1200 CFM / 3 HP	2000 CFM / 5 HP
5	Total Power Consumption	14 HP	21 HP
6	Overall size of the machine	4000 X 2500 X 4000	5000 X 3500 X 4500

### Key Features

- **Wire Mesh Belt Conveyor:** Provides stable, non-slip movement of paver blocks, ideal for handling various sizes and shapes during blasting.
- **Uniform Surface Finish:** Ensures consistent texturing for aesthetic appeal and anti-slip properties.
- **High-Performance Blast Wheels:** Deliver powerful, even abrasive flow for effective surface treatment.
- **Abrasive Recycling System:** Efficient media recovery through elevator, separator, and hopper setup.
- **Dust Collection Unit:** Keeps the environment clean and compliant with safety standards.
- **Adjustable Blasting Parameters:** Customizable settings for different block textures and finishes.
- **Heavy-Duty Build:** Constructed with wear-resistant materials for long-term industrial performance.



Blasting Process



Dust Collector



Wire Mesh  
Belt Conveyor



Wheel Arrangement



Before Blasting



After Blasting

## Door Mounted Hanger Type Shot Blasting Machine

The Door Mounted Shot Blasting Machine features a compact design where components are mounted directly on the inner side of the machine's door. A spinning hanger system rotates the parts during blasting, ensuring uniform surface cleaning from all angles. Once the door is closed, high-efficiency blast wheels propel abrasive media to remove rust, scale, and old coatings. Ideal for small to medium-sized batch components, this system offers easy loading/unloading and is perfect for limited-space workshops needing consistent and thorough cleaning performance.



SINGLE DOOR MOUNTED HANGER TYPE MACHINE

### Specification For our Standard Models

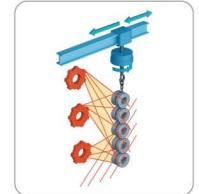
MODEL	D1	D2	D3
Envelope Size (Dia x Height) mm	600 x 1000	1500 x 2000	2000 x 2500
Hanger Capacity	200 Kg	300Kg	300 Kg
No. of Wheels	2 NOS.	2 NOS.	3 NOS.
Wheels Power (HP)	7.5	7.5	7.5
Overall Machine Dimensions (mm)	5000 x 4000 x 4500	6000 x 5000 x 5500	7000 x 5000 x 6000
Total Power Consumption (HP)	30	40	50

### Key Features of Door Mounted Hanger Machine

- **Blast Wheels:** Direct-mounted high-performance turbines ensure quick and uniform surface cleaning.
- **Blast Chamber:** Inside completely lined with 6mm thick rubber, especially in the direct blasting zone for added durability.
- **Door-Mounted Hanger:** Single door-mounted with a 300KG heavy-duty hanger, provided with 360-degree rotation for full surface coverage.
- **Operator Safety Features:** Emergency stop buttons and interlocking doors provided for enhanced operator protection.
- **Dust Collector Unit:** Advanced cartridge filter system keeps the workspace clean and completely dust-free.



DOUBLE DOOR MOUNTED HANGER TYPE MACHINE



Blasting Process



Dust Collector



Blast Chamber  
Manganese Lining



Blast Wheels  
Arrangement



Before Blasting



After Blasting

### Optional Features

- **Blast Chamber Lining:** Complete Manganese lining provided inside the entire chamber for enhanced durability and wear resistance.
- **Second Door:** Second door integrated for high production output and reduced loading time.
- **Spinning Rotation:** Both side clockwise and anti-clockwise hanger rotation also provided for uniform and consistent surface finishing.
- **Blast Wheel Speed:** Variable speed setting allows fine and full abrasive coverage during blasting.
- **Control Panel:**
  - (a) **Auto Sequencing System** – Automatically manages the machine operation cycle in a predefined logical order.
  - (b) **HMI & PLC Control Panel System** – Advanced user interface with programmable logic control for efficient and automated operation.

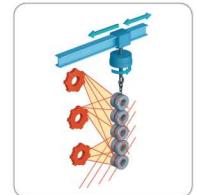
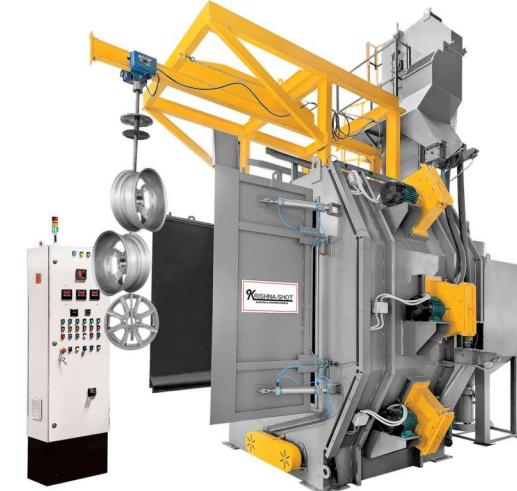
## I-Hanger Type Shot Blasting Machine

The I-Hanger Type Shot Blasting Machine features a straight monorail system where components are loaded onto a single hanger that moves into the blasting chamber for processing. The workpieces are suspended on rotating hooks to ensure thorough 360° surface coverage. High-efficiency blast wheels accelerate abrasive media to remove rust, scale, and old coatings. This setup is suitable for batch operations involving heavy or irregularly shaped parts and provides reliable cleaning performance in a compact and cost-effective design.



### Key Features

- **Blast Wheels:** Direct-mounted high-performance turbines ensure quick and uniform surface cleaning.
- **Blast Chamber:** Inside completely lined with 6mm thick rubber, especially in the direct blasting zone for added durability.
- **Both-Side Opening Design:** Easy access from both sides of the chamber for faster loading/unloading.
- **Dust Collector:** Cartridge system for clean, dust-free air.
- **Control Panel:**
  - (a) Auto Sequencing System – Automatically manages the machine operation cycle in a predefined logical order.
  - (b) HMI & PLC Control Panel System – Advanced user interface with programmable logic control for efficient and automated operation.



Blasting Process



Hoist System



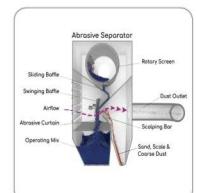
Blast Chamber  
Magizen Lining



Blast Wheels  
Arrangement



Dust Collector



Media Saprator

### Optional Features

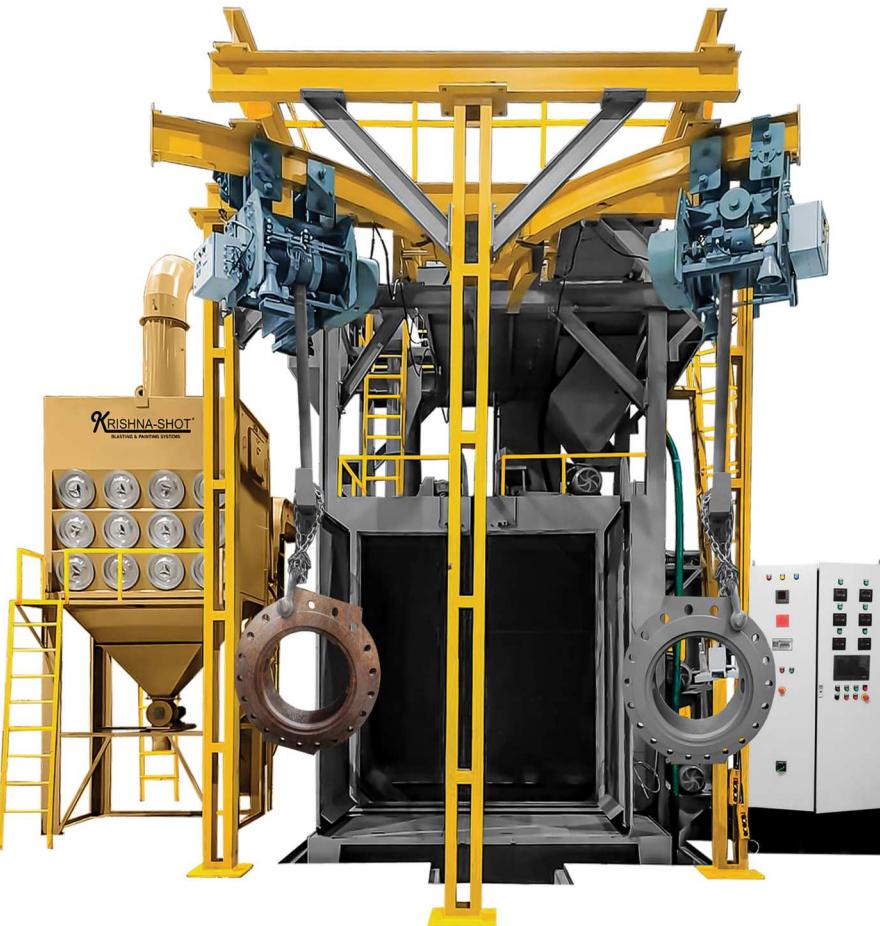
- **Chamber Lining:** Complete Manganese lining provided inside the entire chamber for enhanced durability and wear resistance.
- **Spinning Rotation:** Both side clockwise and anti-clockwise hanger rotation also provided for uniform and consistent surface finishing.
- **Blast Wheel Speed:** Variable speed setting allows fine and full abrasive coverage during blasting.
- **Hoist System:** Simplifies handling of heavy components safely and efficiently.
- **Media Separator Air Wash System:**
  - (a) Rotary Screen – Removes large debris.
  - (b) Magnetic Separator – Eliminates ferrous particles for cleaner media.

### Specification For our Standard Models

MODEL	I-2	I-3	I-4	I-5	I-6
Envelope Size (DxH) mm	1000 x 1500	1500 x 2000	2000 x 2500	2500 x 3000	3000 x 3500
Envelope Size (DxH) mm	500 Kg	1000Kg	2000 Kg	3000 Kg	4000 Kg
No. of Wheels	2 NOS.	3 NOS.	4 NOS.	5 NOS.	6 NOS.
Wheels Power (HP)	7.5 / 10 / 15	7.5 / 10 / 15	10 / 15 / 20	15 / 20 / 25	15 / 20 / 25
Overall Machine Dimensions (mm)	7000 x 3500 x 5000	8000 x 4000 x 5500	8000 x 5000 x 6000	10000 x 6000 x 6500	12000 x 7000 x 6500
Total Power Consumption (HP)	30 / 35 / 45	40 / 50 / 65	55 / 80 / 110	100 / 130 / 140	120 / 160 / 200
Optional (Hoist)	1 MT	1 MT	2 MT	3 MT	5 MT

## Y-Hanger Type Shot Blasting Machine

The Y-Hanger Type Shot Blasting Machine features a Y-shaped monorail system that allows one hanger to be inside the blasting chamber while another is being loaded or unloaded, ensuring continuous operation. Components are hung on rotating hooks for complete surface coverage during blasting. High-speed turbines propel abrasive media to clean rust, scale, or old coatings. This design boosts productivity and is ideal for batch cleaning of heavy or complex-shaped parts.



Y-HANGER WITH HOIST SYSTEM

### Specification For our Standard Models

MODEL	Y2	Y3	Y4	Y5	Y6
Envelope Size (DxH) mm	1000 x 1500	1500 x 2000	2000 x 2500	2500 x 3000	3000 x 3500
Envelope Size (DxH) mm	500 Kg	1000Kg	2000 Kg	3000 Kg	4000 Kg
No. of Wheels	2 NOS.	3 NOS.	4 NOS.	5 NOS.	6 NOS.
Wheels Power (HP)	7.5 / 10 / 15	7.5 / 10 / 15	10 / 15 / 20	15 / 20 / 25	15 / 20 / 25
Overall Machine Dimensions (mm)	7000 x 3500 x 5000	8000 x 4000 x 5500	8000 x 5000 x 6000	10000 x 6000 x 6500	12000 x 7000 x 6500
Total Power Consumption (HP)	30 / 35 / 45	40 / 50 / 65	55 / 80 / 110	100 / 130 / 140	120 / 160 / 200
Optional (Hoist)	1 MT	1 MT	2 MT	3 MT	5 MT

### Key Features

- Blast Wheels: Direct-mounted high-performance turbines ensure quick and uniform surface cleaning.
- Blast Chamber: Inside completely lined with 6mm thick rubber, especially in the direct blasting zone for added durability.
- Dust Collector: Cartridge system for clean, dust-free air.
- Control Panel:
  - (a) Auto Sequencing System – Automatically manages the machine operation cycle in a predefined logical order.
  - (b) HMI & PLC Control Panel System – Advanced user interface with programmable logic control for efficient and automated operation.

### Optional Features

- Chamber Lining: Complete Manganese lining provided inside the entire chamber for enhanced durability and wear resistance.
- Spinning Rotation: Both side clockwise and anti-clockwise hanger rotation also provided for uniform and consistent surface finishing.
- Blast Wheel Speed: Variable speed setting allows fine and full abrasive coverage during blasting.
- Hoist System: Simplifies handling of heavy components safely and efficiently.
- Media Separator Air Wash System:
  - (a) Rotary Screen – Removes large debris.
  - (b) Magnetic Separator – Eliminates ferrous particles for cleaner media.



Y-HANGER WITH MONORAIL SYSTEM



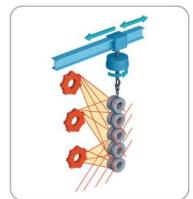
Blast Chamber  
Magizen Lining



Blast Wheels  
Arrangement



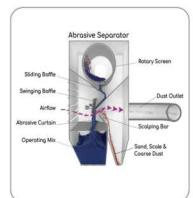
Dust Collector



Blasting Process



Hoist System



Media Separator

# Closeloop Spinning Hanger Type

## Shot Blasting Machine

The Close-Loop Spinning Hanger Type Shot Blasting Machine is designed for cleaning medium to large components. Jobs are hung on rotating hangers attached to an overhead conveyor moving in a closed-loop path. As the hangers enter the blast chamber, they spin to ensure all sides of the component are cleaned. High-speed blast wheels project abrasive media to remove rust, scale, and old coatings. The system allows continuous, efficient operation with automatic loading and unloading.



### Key Features:-

- Overhead Closed-Loop Conveyor: Enables continuous movement of hangers through loading, blasting, and unloading zones.
- Spinning Rotation: Both side clockwise and anti-clockwise hanger rotation also provided for uniform and consistent surface finishing.
- Multiple High-Efficiency Blast Wheels: Strategically placed for complete and fast abrasive coverage.
- Automatic Doors on Both Sides: Ensure smooth loading and unloading while maintaining chamber sealing during blasting.
- Heavy-Duty Blast Chamber: Manganese-lined for enhanced durability and wear resistance.
- Dust Collector & Abrasive Recovery System: Maintains clean operation and recycles media efficiently.
- Fully Automatic Operation: Minimizes manual handling and boosts productivity for medium to large components.
- Control Panel:
  - (a) Auto Sequencing System – Automatically manages the machine operation cycle in a predefined logical order.
  - (b) HMI & PLC Control Panel System – Advanced user interface with programmable logic control for efficient and automated operation.



### Specification For our Standard Models

MODEL	CL 2	CL 3	CL 4	CL 5	CL 6
Envelope Size (DxH) mm	1000 x 1500	1500 x 2000	2000 x 2500	2500 x 3000	3000 x 3500
Envelope Size (DxH) mm	500 Kg	1000Kg	2000 Kg	3000 Kg	4000 Kg
No. of Wheels	2 NOS.	3 NOS.	4 NOS.	5 NOS.	6 NOS.
Wheels Power (HP)	7.5 / 10 / 15	7.5 / 10 / 15	10 / 15 / 20	15 / 20 / 25	15 / 20 / 25
Overall Machine Dimensions (mm)	30 / 35 / 45	40 / 50 / 65	55 / 80 / 110	100 / 130 / 140	120 / 160 / 200
Total Power Consumption (HP)	10000 x 7000 x 6000	10000 x 7000 x 6500	12000 x 8000 x 7000	13000 x 7000 x 7500	15000 x 10000 x 8000

## Continuous Hanger Type

### Shot Blasting Machine

The Machine operates using an overhead continuous conveyor system designed to transport medium to large components suspended on specially designed hangers. These hangers move continuously through various stages of the machine without interruption. Once loaded, the hangers enter the blast chamber, where powerful blast wheels mounted at strategic locations propel abrasive media at high velocity onto the surface of the components. This continuous flow system eliminates the need for stopping or manual intervention, significantly enhancing production efficiency. The process effectively removes rust, scale, paint, and other surface impurities, preparing the components for further processing such as coating, painting, or assembly.



High-Capacity Blasting Chamber Designed for Continuous Flow



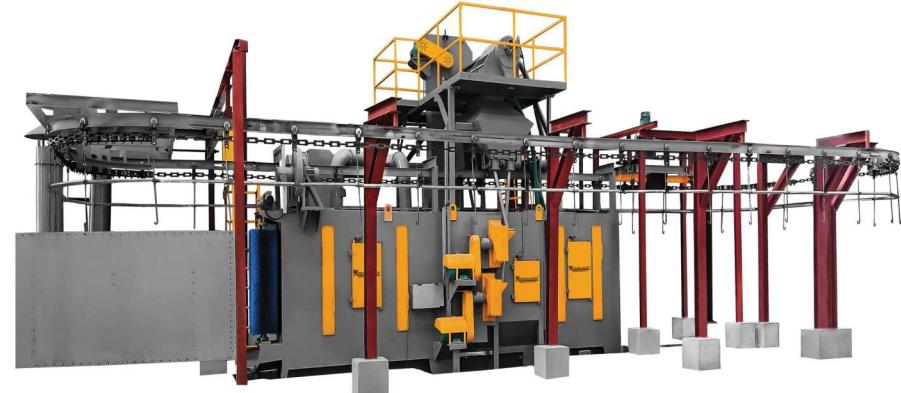
(4 Wheels Both side)  
Multi-Wheel Design: Scalable from 2 to 16 Blast Wheels

### Specification For our Standard Models

MODEL	C1	C2	C3	C4	C5
Envelope Size (WxH) mm	500 x 1000	800 x 1800	1000 x 2500	1200 x 3000	1500 x 3500
No. of Wheels	4 NOS.	6 NOS.	8 NOS.	10 NOS.	12 NOS.
Wheels Power (HP)	15 HP	15 HP	20 HP	20 HP	20 HP
Hanger Load (Each)	100 / 200 KG	100 / 200 KG	200 / 300 KG	200 / 300 KG	200 / 300 KG
Hanger Pitch (mm)	600 / 900 mm				
Overall Machine Dimensions (mm)	12000 x 10000 x 6000	14000 x 12000 x 6500	15000 x 12000 x 7000	16000 x 12500 x 7500	17000 x 13000 x 8000
Total Power Consumption (HP)	100 / 120	140 / 170	180 / 220	220 / 270	250 / 310

### Key Features for Continuous Hanger Machine

- Overhead Continuous Conveyor: Moves jobs through the blasting process without stopping.
- Fixed Hanger Design: Holds medium to large parts securely without rotation.
- Durable Blast Chamber: Manganese steel-lined for wear resistance and long life.
- 2 to 16 Blast Wheels: High-power turbines ensure efficient surface cleaning.
- Continuous Loading/Unloading: Enables nonstop operation for high productivity.
- Dust Collector Unit: Captures dust and fine particles for a clean work environment.
- Abrasive Recycling System: Automatically separates and reuses blast media.
- PLC Control Panel: Ensures smooth, automated, and safe machine operation.
- Heavy-Duty Structure: Built for industrial use with minimal maintenance needs.



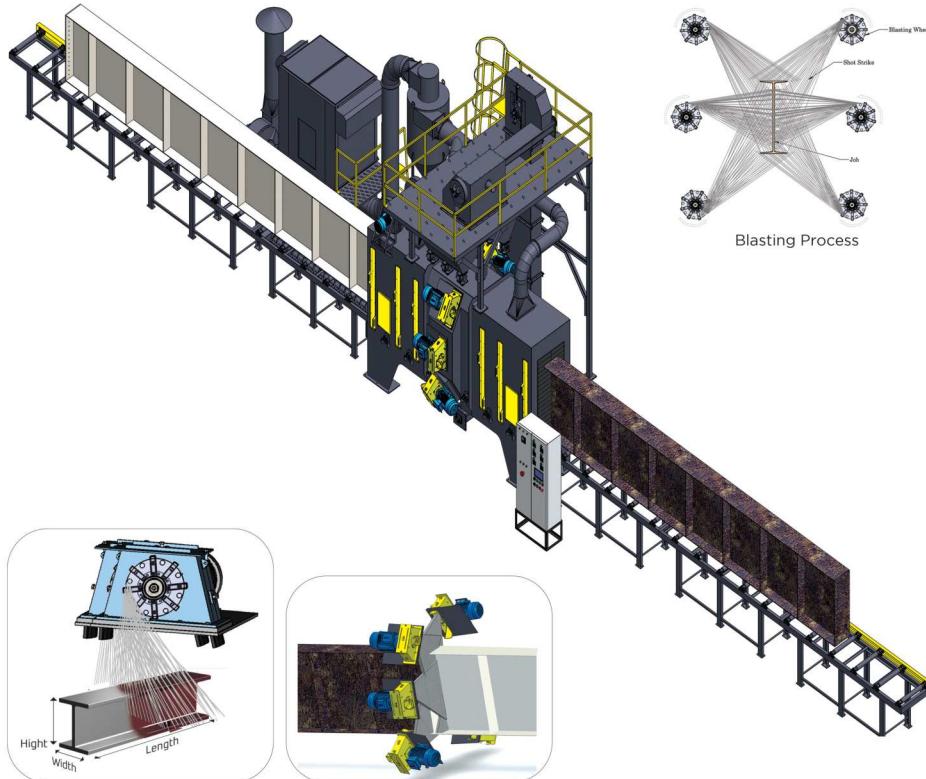
Before



After

# PEB Structure Roller Conveyor Shot Blasting Machine

The Machine is specially designed for surface preparation of large structural components like I-beams, H-beams, PEB structures, channels, angles, and steel plates. As components move on a motorized roller conveyor, they pass through a blasting chamber where abrasive is propelled by high-speed blast wheels, removing rust, scale, and old paint. This process ensures a clean, roughened surface ideal for painting, welding, or coating. The machine supports high throughput and consistent quality, making it perfect for steel fabrication, bridge construction, and heavy engineering industries.



## Specification For Our Standard Models

MODEL	PEB-1000	PEB-1500	PEB-2000	PEB-2500	PEB-3000
Max Beam Size (WxHxL) mm	500 x 1000 x 12000	500 x 1500 x 12000	700 x 2000 x 12000	1000 x 2500 x 12000	1000 x 3000 x 12000
Passage Opening (WxH) mm	700 x 1200	800 x 1700	1000 x 2200	1200 x 2700	1400 x 3200
No. of Blast Wheel	4 NOS.	6 NOS.	8 NOS.	10 NOS.	12 NOS.
HP of Blast Wheel	7.5 / 10 / 15	7.5 / 10 / 15	10 / 15 / 20	10 / 15 / 20	15 / 20 / 25
Roller Conveyor Load Capacity /Min	300 Kg/Min	500 Kg/Min	800 Kg/Min	1000 Kg/Min	1200 Kg/Min
Roller Conveyor Length (Both Side)	10 m.	10 m.	10 m.	10 m.	10 m.
Production Output (Line Speed)	0.5-0.3 m./min	0.5-0.3 m./min	0.5-0.3 m./min	0.5-0.3 m./min	0.5-0.3 m./min
Compressed Air	20 cfm@80psi	30 cfm@80psi	40 cfm@80psi	50 cfm@80psi	60 cfm@80psi
Overall Machine Dimensions (LxWxH)	30m. x 4.5m. x 5.5m.	30m. x 5m. x 6m.	30m. x 6m. x 7m.	30m. x 7.5m. x 8m.	30m. x 8m. x 9m.
Total Electric Supply (HP)	50 / 60 / 80	70 / 80 / 120	100 / 170 / 210	110 / 200 / 250	250 / 310 / 370

## Key Features of PEB Structure Roller Conveyo Machine

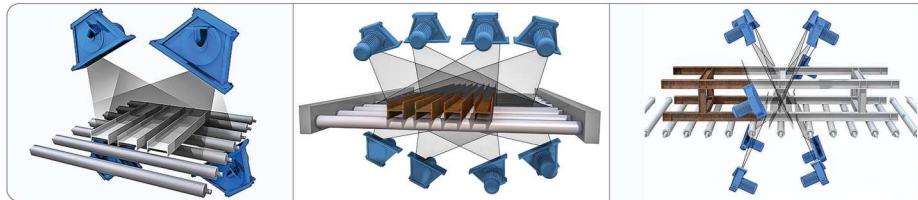
- 2 to 16 Blast Wheels – Customizable for job size and speed.
- Heavy-Duty Roller Conveyors – For long, heavy steel components.
- PLC-Based Control Panel – Smart automation and easy operation.
- Variable Conveyor Speed – Adjustable for different cleaning needs.
- Automatic Abrasive Recycling – Reduces media usage and costs.
- High-Wear Protection – Manganese lining for long life.
- Efficient Dust Collector – Keeps the work area clean.
- Ideal for Beams & PEB Structures – Perfect for large steel profiles.



## Roller Conveyor

### Shot Blasting Machine

A Roller Conveyor Shot Blasting Machine is used to clean flat and structural metal components. The workpieces are placed on motorized rollers that carry them through the blast chamber. Inside, high-speed blast wheels throw abrasive media onto the surfaces to remove rust, scale, and old paint. After blasting, brushes and air blowers clean off any remaining abrasive. The machine also includes a recovery system that collects and recycles the abrasive for continuous operation.



Blasting Techniques for Pre-Fabricated Structural Components

#### Specification For Our Standard Models

MODEL	R4	R6	R8	R10	R12
(A) Passage Opening (WxH) mm	1000 x 1000	1500 x 1500	2000 x 2000	2500 x 2500	3000 x 3000
(B) Passage Opening (WxH) mm	1500 x 500	2000 x 1000	2500 x 1500	3000 x 2000	4000 x 2000
(C) Passage Opening (WxH) mm	500 x 1500	1000 x 2000	1500 x 2500	2000 x 3000	2000 x 4000
(D) Passage Opening (WxH) mm	1700 x 300	500 x 2500	1000 x 3000	1500 x 3500	1500 x 4500
(E) Passage Opening (WxH) mm	1800 x 200	2500 x 500	3000 x 1000	3500 x 1500	4500 x 1500
No. of Wheels	4 NOS.	6 NOS.	8 NOS.	10 NOS.	12 NOS.
Power (HP)	15 / 20	15 / 20	15 / 20	15 / 20	15 / 20
Roller Conveyor Capacity Per Liner Meter	500 KG	500 / 1000	500 / 1000	500 / 1000	500 / 1000
Roller Conveyor Length (Both Side)	10 M				
Overall Machine Dimensions (LxWxH) m.	30 x 6000 x 6000	30 x 6500 x 6500	30 x 7000 x 7000	30 x 7500 x 7000	30 x 8500 x 7000
Total Electric Supply (HP)	100 / 120	140 / 170	180 / 220	220 / 270	250 / 310

#### Key Features of Roller Conveyo Machine

- 2 to 16 Blast Wheels – Customizable based on job size and production speed.
- Heavy-Duty Roller Conveyors – Built to handle long, heavy steel and fabricated structures.
- PLC-Based Control Panel – Ensures automated, reliable, and user-friendly operation.
- Variable Conveyor Speed – Adjustable to suit different surface cleaning requirements.
- Automatic Abrasive Recycling – Efficient media recovery lowers operational cost.
- High-Wear Protection – Manganese-lined chamber for superior durability and long life.
- Efficient Dust Collector – Maintains a clean environment by removing airborne particles.
- Consistent Surface Finish – Delivers uniform blasting results across the entire workpiece.
- Robust Structure – Designed for continuous heavy-duty industrial usage.
- Ideal for Fabricated Structures – Specially engineered to clean welded and complex assemblies with precision & efficiency.



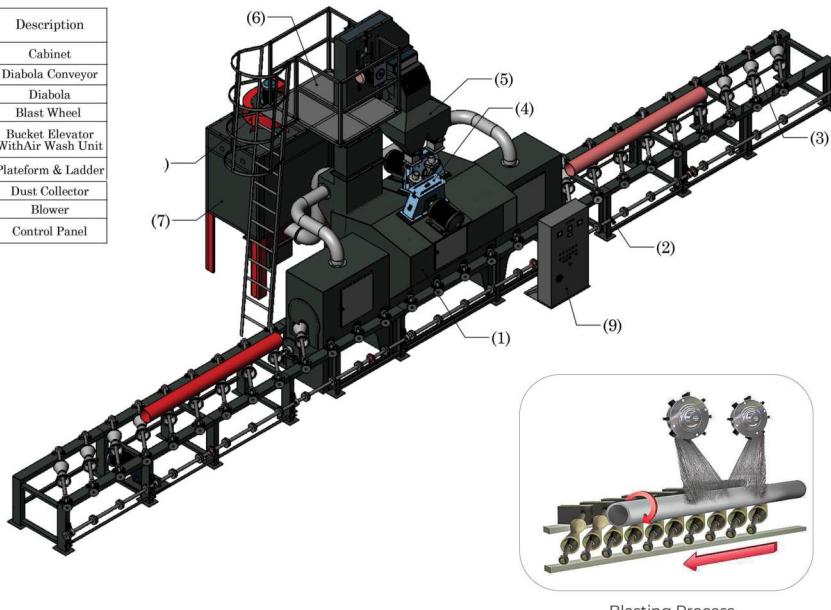
Before

After

## Diabola Type Shot Blasting Machine

The Diabola Type Shot Blasting Machine is specially designed for cleaning long and cylindrical components such as pipes, rods, shafts, and bars. The job is placed on diabola-shaped rollers (V-shaped or skewed) which rotate and move the component forward simultaneously. As the component rotates, high-efficiency blast wheels target all surfaces to remove rust, scale, and surface contaminants. This ensures 360° coverage and a uniform finish across the entire length. The machine includes an abrasive recovery system and a dust collector for continuous, clean, and efficient operation.

Part No	Description
1.	Cabinet
2.	Diabola Conveyor
3.	Diabola
4.	Blast Wheel
5.	Bucket Elevator With Air Wash Unit
6.	Platform & Ladder
7.	Dust Collector
8.	Blower
9.	Control Panel



### Key Features

- Diabola Rollers – V-shaped rollers ensure smooth rotation and forward movement of cylindrical jobs like pipes and rods.
- 360° Surface Cleaning – Complete and uniform blasting coverage for round components such as tubes, shafts, and bars.
- High-Performance Blast Wheels – Deliver fast and even abrasive cleaning with powerful turbine action.
- Adjustable Conveyor Speed – Allows control over job exposure time for different cleaning requirements.
- Abrasive Recycling System – Includes elevator, separator, and hopper for continuous abrasive reuse.
- Heavy-Duty Lined Cabinet – Fitted with wear-resistant liners to handle high-impact blasting.
- Dust Collector Unit – Maintains a clean and pollution-free working environment.
- PLC-Based Operation – Easy and safe machine control with automation features.



Diabola Type (Pipe / CNC Cylinder) Shot Blasting Machine



Diabola Conveyor & Dust Collector System



Before



After



Before



After



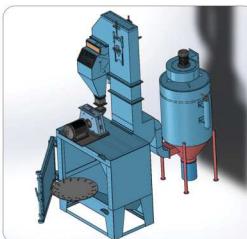
## Swing Table Type

Shot Blasting Machine

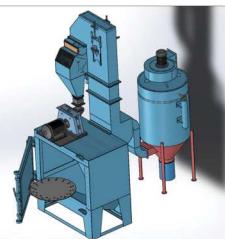
The Swing Table Type Shot Blasting Machine is designed for cleaning flat, heavy, or irregularly shaped components by placing them on a rotating table inside the blast chamber. The double door system allows simultaneous loading and unloading—one door can be operated while the other is blasting, increasing productivity. As the table rotates, high-speed blast wheels target all exposed surfaces with abrasive media for uniform cleaning. The system includes abrasive recovery, dust collection, and wear-resistant linings for continuous and reliable operation. It's ideal for components like gears, dies, and castings requiring batch-type surface treatment.



SINGLE DOOR SWING TABLE TYPE MACHINE



DOUBLE DOOR SWING TABLE TYPE MACHINE



SINGLE DOOR SWING TABLE TYPE MACHINE

### Key Features

- Heavy-Duty Rotating Table – Handles large, flat, or irregular parts efficiently.
- High-Performance Blast Wheels – Ensures fast and uniform surface cleaning.
- Manganese Lined Cabinet – For long-lasting wear resistance.
- Automatic Abrasive Recovery System – Recirculates media to reduce consumption.
- Efficient Dust Collector Unit – Keeps the work environment clean and safe.
- PLC-Based Control Panel – Provides reliable operation and easy monitoring.
- Custom Table Sizes Available – Suitable for a wide range of part dimensions.
- Safety Interlocks on Doors – Prevents accidental opening during operation.
- Low Maintenance Design – Easy access for service and part replacement.



DOUBLE DOOR SWING TABLE TYPE MACHINE



Blast Wheel Arrangement



Dust Collector



Manganese Lined Cabinet



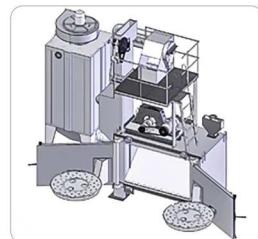
Second Door with Heavy Load Capacity



Before Blasting



After Blasting



### Specification For our Standard Models

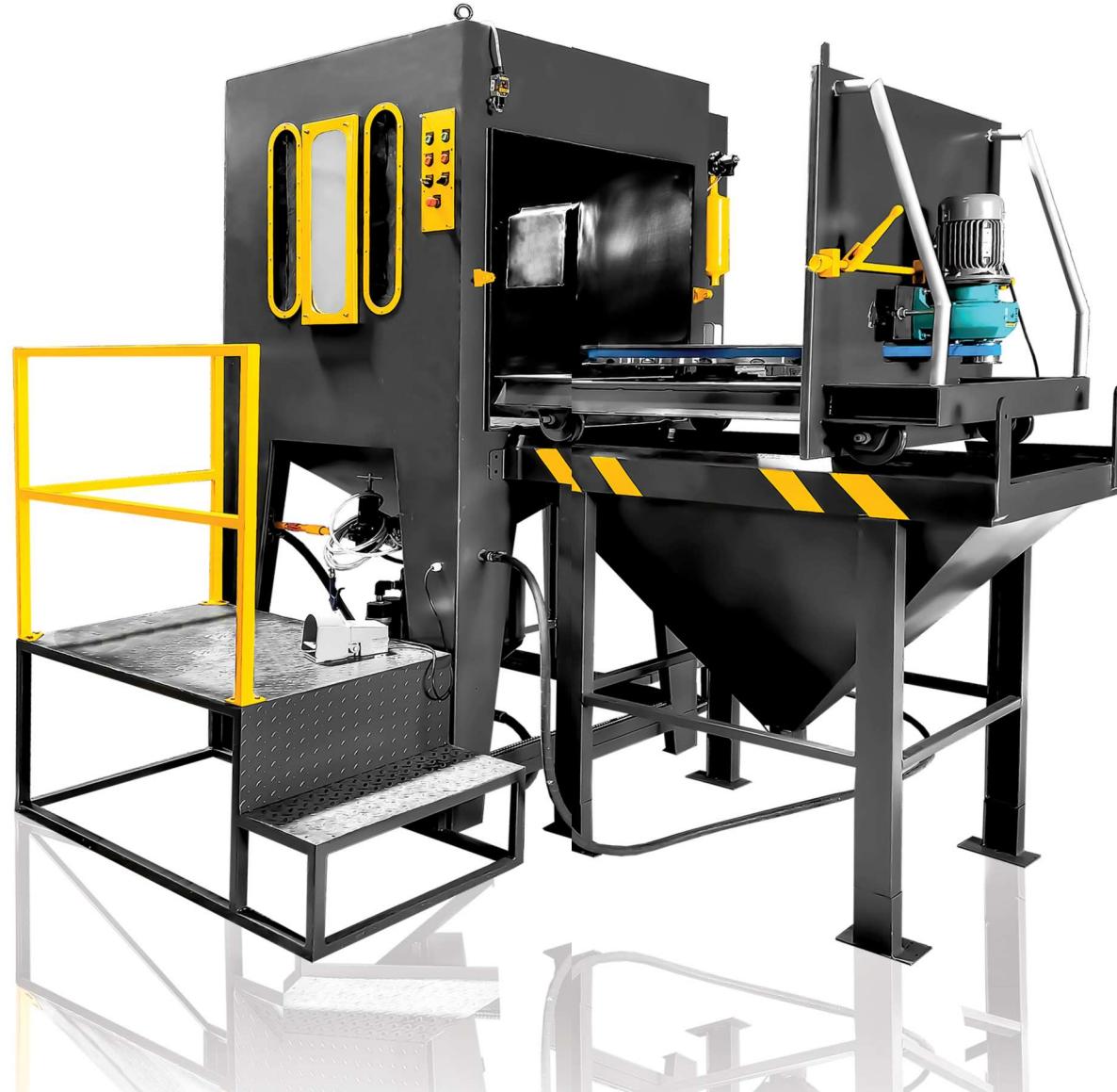
MODEL	S-1	S-2	S-3
Swing Table Dia (mm)	700	900	1200
Work Load Capacity (Kg)	300	400	750
Turbine Size	305 x 63	395 x 63	495 x 63
Wheel Power (HP)	7.5 HP	15 HP	20 HP
Dust Collector Capacity	1200 CFM / 3 HP	2000 CFM / 5 HP	3000 CFM / 7.5 HP
Total Powder Consumption	16.5 HP	25 HP	30 HP

### Optional Features

- Double Door Design – Allows alternate door operation for continuous loading/unloading.
- Automatic Table Drive with VFD – Adjustable table rotation speed for better control.
- Additional Blast Wheels – For faster cleaning or complex part coverage.
- HMI-Touchscreen with Recipe Settings – For different job programs and easy operation.
- Custom Table Sizes or Dual Table Configuration – To suit specific part sizes and increase throughput.
- Heat-Resistant Cabinet Lining – For handling hot components after heat treatment.

# Air-Based Cabinet Machines

Air-based cabinet machines use compressed air to facilitate processes such as sandblasting or paint spraying within an enclosed space, ensuring a clean and controlled environment. They are designed for efficient, precise applications in industrial and automotive settings, minimizing mess and enhancing safety.



## Abrasive Blasting Machines

A Abrasive (Cabinet Type) Shot Blasting Machine is a compact and enclosed system used for cleaning, deburring, and surface preparation of small to medium-sized components. It is available in three main types based on blasting technology: suction blast, pressure blast, and wet blast. The suction blast cabinet uses a vacuum system to draw abrasive media, suitable for light-duty applications. The pressure blast cabinet utilizes pressurized air for high-impact blasting, ideal for tough surface treatments. The wet blast cabinet combines abrasive media with water, reducing dust and making it suitable for delicate or heat-sensitive parts. All cabinet machines come with a dust collector, media recycling system, and operator-safe glove box with a viewing window for controlled and efficient blasting.



Pressure Blast Cabinet



Wet Blast Cabinet



Suction Blast Cabinet

### Key Features

- Enclosed Cabinet Design: Ensures safe, clean, and controlled blasting environment.
- Movable Work Cart: Allows easy loading and positioning of parts inside the cabinet.
- Built-in Hand Gloves & Viewing Window: Enables operator to safely control the blasting process with clear visibility.
- Efficient Abrasive Recycling System: Collects, cleans, and reuses media for cost-effective operation.
- Integrated Dust Collection Unit: Maintains a clean workspace and improves operator safety.
- LED Interior Lighting: Provides clear visibility for precision blasting.
- Durable Construction: Built with wear-resistant materials for long-term use.
- User-Friendly Controls: Easy to operate with adjustable settings for different job requirements.

### Specification For Our Standard Models

MODEL	KS-BB-6060	KS-BB-9182	KS-BB-12090	KS-BB-150120	KS-PB-6060	KS-PB-9182	KS-PB-12090	KS-PB-150120	KS-WB-9182	KS-WB-12090
Working Chamber Size (Width x Depth x Height)	W=600 D=600 H=600	W=910 D=820 H=775	W=1200 D=900 H=900	W=1500 D=1200 H=900	W=600 D=600 H=600	W=910 D=820 H=775	W=1200 D=900 H=900	W=1500 D=1200 H=900	W=910 D=820 H=775	W=1200 D=900 H=900
Nozzle Size(mm)	*6/8	*8/10	*8/10/12	*8/10/12	*5/6	*5/6	*5/6	*5/6	*8/10	*8/10/12
Air Jet Orifice (mm)	*2/3	*3/4	*3/4/5.5	*3/4/5.5	-	-	-	-	*3/4	*3/4/5.5
Dust Collector Motor HP	-	1.0	1.0	1.5	0.5	1.0	1.0	1.5	0.5	1.0
Capacity (CFM)	0.5	400	400	800	250	500	500	800	200	400
Slurry Pump	250	-	-	-	-	-	-	-	1.0	1.0
Filter Area (SQ. M)	1.0	7.5	7.5	10	4	7.5	7.5	10	-	-
Abrasive Storage Capacity liters (Cft)	14(0.5)	28(1.0)	42(1.5)	42(1.5)	14(0.5)	28(1.0)	42(1.5)	42(1.5)	28(1.0)	42(1.5)
Compressed Air Required At 80 Psi	*21/25	*25/45	*25/45	*25/45	55	*55/78	*55/78	*55/78	*25/45	*25/45

### Suction Blast Cabinet:

Cabinet-type shot blasting machines operate by placing the job on a movable work cart inside a sealed chamber. The operator controls the blasting process using built-in gloves while abrasive media is propelled by suction, pressure, or water-mixed flow depending on the machine type. Media is continuously recycled, and dust is collected for clean operation. Suction cabinets are ideal for light-duty work, pressure cabinets offer high-speed cleaning for tough surfaces, and wet blast cabinets provide dust-free, gentle blasting for delicate parts. All models feature efficient media recovery, adjustable blasting control, and safe, ergonomic design.



### Pressure Blast Cabinet:

In a pressure blast cabinet, the workpiece is placed on a movable work cart inside the enclosed chamber. Abrasive media is forcefully propelled through a blast nozzle using compressed air from a pressure vessel, delivering high-impact cleaning. The system ensures fast, uniform surface treatment with continuous media recycling and dust collection. Key features include high blasting power, adjustable pressure control, heavy-duty construction, quick operation, and efficient dust management, making it ideal for rust removal, paint stripping, and industrial-scale cleaning tasks.



### Wet Blast Cabinet:

In a wet blast cabinet, the job is placed on a movable work cart inside a sealed chamber. Abrasive media is mixed with water and propelled onto the surface using compressed air, creating a smooth and dust-free blasting process. This method is ideal for delicate or heat-sensitive components. Key features include dust-free operation, gentle yet effective cleaning, superior surface finish, rust inhibitor compatibility, abrasive recycling system, and safe operator handling, making it perfect for precision parts and polishing applications.



## Portable Blaster Machine

A Portable Blaster Machine is a compact, mobile abrasive blasting unit used for on-site cleaning, rust removal, and surface preparation. The machine consists of a pressurized blasting pot, abrasive storage tank, blast hose, and nozzle. Compressed air forces abrasive media through the hose and nozzle onto the surface being treated. The operator manually controls the blast flow using a deadman handle for safety. Suitable for cleaning tanks, pipelines, metal structures, and outdoor jobs, it offers flexibility, high-pressure blasting, and ease of movement across job sites.



### Specification For Our Standard Models

S.No.	MODEL	KSB-P7-301/R	KSB-P7-501/R	KSB P7-1001/R
1	Tank Capacity In (Kg / Ltr.)	300 / 90	500 / 142	1000 / 285
2	Machine dimension-Dia (mm),Height (mm)	365, 1300	610, 1400	760, 1600
3	Selection Criteria On Production Rate Sq Mtr/Hr	4-7	9-12	15-20
4	Blast Nozzle Size (mm)	6-0	8-0	*10/12
5	Blasting Hose Size (mm),Length-Meter	19, 5.0	25, 7.5	32,10
6	Compressed Air Required at 80 Psi (CFM)	70	135	240
7	Compressor Requirement (HP)	25	40	75
8	Recommend Grit Size- Bs Mesh	25 to 80	16 to 80	12 to 80
9	Empty Machine Approx Weight-Kg	150	190	250

### Key Features

- Compact & Mobile Design: Easy to transport and ideal for on-site or outdoor blasting tasks.
- High-Pressure Blasting: Delivers powerful performance for removing rust, paint, and scale.
- Heavy-Duty Blast Pot: Built to withstand high pressure and continuous operation.
- Abrasive Control Valve: Allows precise adjustment of media flow for different surfaces.
- Deadman Handle: Ensures operator safety with instant start/stop control.
- Compatible with Various Abrasives: Can be used with garnet, grit, copper slag, and more.
- Easy Maintenance: Simple layout with quick-access parts for servicing.
- Optional Dust Collector Attachment: Reduces airborne dust for cleaner operation.



Portable Blaster (P7 - 1001 R)



Portable Blaster (P7 - 500 R)



### Portable Blaster Operating Safety Wear

- Compact & Mobile Design: Easy to transport and ideal for on-site or outdoor blasting tasks.
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## The Ultimate Guide to Shot Blasting: Everything You Need to Know

The Ultimate Guide to Shot Blasting: Everything You Need to Know Shot blasting is a powerful and versatile method used in industries ranging from manufacturing to construction. It's a process that involves propelling abrasive materials at high speeds to clean, prepare, or finish surfaces.

[Read More at  
www.krishnashot.com](http://www.krishnashot.com)



## 5 Key Benefits of Utilizing Shot Blasting for Surface Preparation

When it comes to surface preparation, shot blasting stands out as a highly effective method used across various industries. Whether you're preparing surfaces for painting, coating, or simply looking to restore a worn-out surface, shot blasting offers several advantages over traditional methods like sanding or chemical stripping.

[Read More at  
www.krishnashot.com](http://www.krishnashot.com)



## Exploring the Different Types of Shot Blasting Techniques

Shot blasting is a surface preparation technique used in various industries to clean, strengthen, or prepare surfaces for further treatment such as coating or painting. There are several types of shot blasting techniques, each with its own specific applications and advantages. Here are some of the most common types:

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## Case Study: How Shot Blasting Transformed a Rusty Metal Surface

Rust can be a stubborn adversary when it comes to metal surfaces. Not only does it compromise the structural integrity of the material, but it also affects its aesthetic appeal. However, there's a remarkable solution that has been revolutionizing the restoration of rusty metal surfaces: shot blasting.

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## The Art of Surface Preparation: Before & After Blasting

Surface preparation is a critical step in numerous industries, from construction to manufacturing. Whether you're painting a bridge, coating a pipeline, or refurbishing industrial equipment, proper surface preparation ensures longevity and performance.

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## Choosing the Right Abrasive Media for Your Shot Blasting Project

Shot blasting is a highly effective method used in various industries for surface preparation, cleaning, and finishing tasks. Central to the success of shot blasting is the choice of abrasive media.

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# Exhibitions

Previous & Upcoming Exhibition  
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Engimach Expo  
2023 in Gandhinagar

"Our Shot Blasting Company Shines at Engimach Expo 2023 in Gandhinagar! We recently showcased our advanced solutions at one of India's leading engineering exhibitions. Stay tuned for highlights from this incredible event!"

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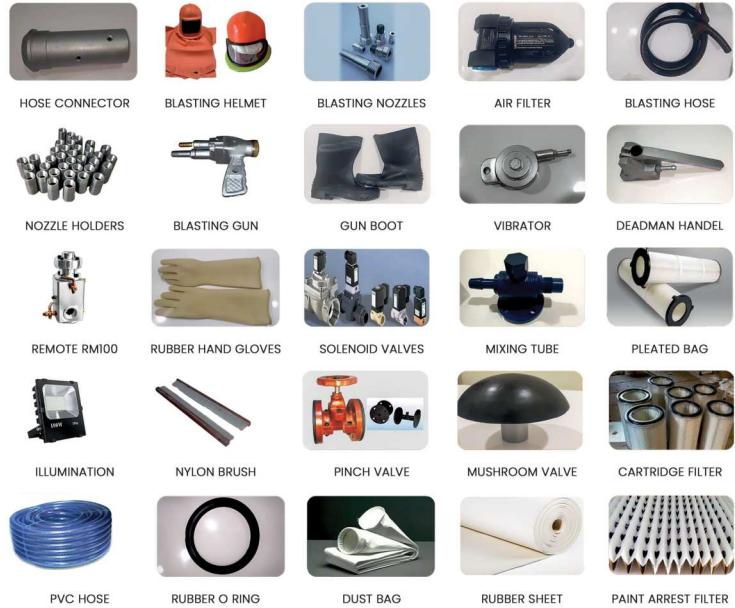
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